Tuesday, 8/5/2008 12:57:17 PM Dat# User: Chantal Lavoie Customer Job Number : 40849 : 11620 **Estimate Number** P.O. Number : 8/5/2008 This Issue Prsht Rev. : NC : // First Issue : 40849 Previous Run Written By Checked & Approved By : Est. A00.07.06 New Issue EC Comment Est rev B 08.08.05 waterjet EC verified by:DD **Additional Product** Job Number: Seq. #: **Machine Or Operation:** M304S11GA 1.0 Comment: Qty.: 304/316 0.125 Sheet batch: 16815L WATER JET 2.0 Comment: FI OW WATER JET

Process Sheet

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Type

: PURCHASED PARTS

Material **Due Date**

Description:

304/316 0.125 Sheet

FLOW WATER JET

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

: 7/8/2008

: D2954

: N/A

: A

: D2954 REV A

: MOUNTING PLATE

Qty:

8 Um:

Each



0.0301 sf(s)/Unit

Total:

0.2411 sf(s)

1-Cut as per Dwg D2954

Dwg Rev: A

Prog Rev:____

C1-8-8 B1

2-Deburr if necessary

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

PACKAGING RESOURCE #1



188-8-17

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

3.0

Comment: SECOND CHECK

PACKAGING 1 5.0

Comment: PACKAGIN

Identify and

Location:



Page 1

Dart Aerospace Ltd

DuitAc	OSpace	Ltu									
W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No) :	PAR #:	Fault Cate	gory:	NCR:	Yes N	o DQA	\:	_ Date: _		
	· · · · · · · · · · · · · · · · · · ·						Closed	:	_ Date: _	~~~	
NCR:			WORK ORDI	ER NON-CONFORM	IANCE ((NCR)					
DATE	OTED	Description of NC	Description of NC Corrective Actio				Verification		Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	-	Sign & Date	Sectio		Chief Eng	QC Inspecto	
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Date:

Tuesday, 8/5/2008 12:57:17 PM

∜ser:

Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 40849

Part Number: D2954

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



N 08.08.15

Dart Aerospace Ltd

W/O:		WORK ORDER CHAN	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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	<u> </u>										
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:					

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			Annewal	T			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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						j					
								-			

Date: ∢

Thursday, 31/07/2008 12:18:02 PM

User:

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number Estimate Number

: 40849 : 11620

P.O. Number

This Issue

: 31/07/2008

Prsht Rev. : NC : //

First Issue **Previous Run**

Written By

Checked & Approved By : Est. Comment

A00.07.06 New Issue EC

: PURCHASED PARTS

Drawing Name

: MOUNTING PLATE

Part Number

: D2954 : D2954 REV A

Drawing Number Project Number

: N/A

Drawing Revision

Material

Due Date

: 07/08/2008

Qty:

8 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: PURCHASING

PG 1.0



Comment: PURCHASING

Issue P/O:

Laser Cut per Dwg D2954 Material release note required

2.0

3.0

D2954P

Mounting Plate



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

8.0000 Eagh(s)

Mounting Plate

PACKAGING RESOURCE #1

nater get



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK





Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

Dart Ae	rospace Li	td									
W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	•	PAR #:	Fault Category:	NCR: Ye	es No DO	QA:	Date: _				
				QA	: N/C Close	ed:	Date: _				
NCR:		\	NORK ORDER NON-CON	FORMANCE (N	CR)						
DATE	STED	Description of NC	Corrective Actio	n Section B	Verif	ication	Approval	Approval			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			Approval	Annroval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector			
		•									
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Date: Ûser: Thursday, 31/07/2008 12:18:02 PM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 40849

Part Number: D2954

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

7.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANG	GES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
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Part No	:	PAR #: Fault Category:	NCR: Yes No DQA: Date:				
			QA:	N/C Close	d:	Date:	

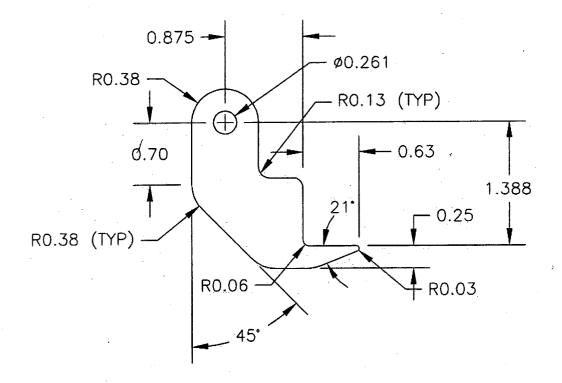
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	QC Inspector			
								-			





	DESIGN	DRAWN BY	DART AEROSF HAWKESBURY, ONTA	
	CHECKED	APPROVED	DRAWING NO. D2954	REV. A SHEET 1 OF 1
	DATE		TITLE	SCALE
	00.01.20		MOUNTING PLATE	1:1
-	Α	00.01.20	NEW ISSUE	





MATERIAL: AISI 304/316 SS 0.125 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE RETURN TO BREAK ALL SHARP EDGES 0.010 TO 0.020

NOTEOPY RETURN TO FINGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDERS

-DAR T-AE ROSPACE LTD	Work Order: 40849	
Description: MOUNTING PLATE	Part Number: D 2954	
Inspection Dwg: 7 2954 Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
\$.261	1006-001	265	X			
1.875	4610	, ८५ ८	V			
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75	1/ .030	744	Xe			
1.388	4- 1610	1,388	S 2			
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Measured by:	B	Audited by:	۵, ,	Prototype Approval:	4	<u> </u>
Date:	8-8-12	Date:	25/05/13	Date:	(•	7

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	